# PROGRAMS

## COMPUTER-INTEGRATED MACHINING

#### Contact(s): Ryan Love

The Computer-Integrated Machining curriculum prepares students with the analytical, creative and innovative skills necessary to take a production idea from an initial concept through design, development, and production, resulting in a finished product.

Coursework may include manual machining, computer applications, computer-aided machining (CAM), blueprint interpretation, advanced computerized numeric control (CNC) equipment, basic and advanced machining operations, and precision.

Graduates should qualify for employment as machining technicians in high-tech manufacturing, rapid prototyping and rapid-manufacturing industries, specialty machine shops, fabrication industries, and high-tech or emerging industries such as aerospace, aviation, medical, and renewable energy, and to sit for machining certification examinations.

### Learning Outcomes

Upon completion of this program, students will be able to:

- The student will be able to interpret blueprints
- · The student will be able to create a working assembly of manufactured parts
- The student will be able to apply general principles of mathematics and programming to CNC machine programming and CNC graphics programming
- The student will be able to setup and operate a CNC machine

### Accreditation

The Stanly Community College Computer Integrated Machining Program is accredited by the National Institute for Metalworking Skills

(www.nims-skills.org) NIMS is based on industry-written and industry-approved standards. The accredited program demonstrates the ability to produce skilled individuals for workforce needs.

National Institute for Metalworking Skills

10565 Fairfax Boulevard, Suite 10

Fairfax, VA 22030



#### **Computer-Integrated Machining Degree – A50210**

First Year		
Fall		Credit Hours
ACA 111 College Student Success		1
CIS 110	Introduction to Computers	3

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ENG 111	Writing and Inquiry	3
MAC 114	Introduction to Metrology	2
MAC 131	Blueprint Reading-Machining I	2
MAC 141	Machining Applications I	4
	Credit Hours	15
	Spring	Credit Hours
DFT 151	CAD I	3
ISC 112	Industrial Safety	2
MAC 121	Introduction to CNC	2
MAC 142	Machining Applications II	4
MAC 152	Advanced Machining Calculations	2
MAC 247	Production Tooling	2
MAT 110	Mathematical Measurement and Literacy	3
	Credit Hours	18
	Summer	Credit Hours
MAC 231	Cam: Computer Numerical Control Turning	3
MAC 232	CAM: Computer Numerical Control Milling	3
	Credit Hours	6
	Second Year	· · · · ·
	Fall	Credit Hours
ACA 121	Managing a Team	1
MAC 122	CNC Turning	2
MAC 124	CNC Milling	2
MAC 143	Machining Applications III	4
MAC 241	Jigs & Fixtures I	4
Social Science elective <sup>*</sup>		3
	Credit Hours	16
	Spring	Credit Hours
ENG 112 or ENG 114	Writing and Research in the Disciplines Professional Research & Reporting	3
MAC 222	Advanced CNC Turning	2
MAC 224	Advanced CNC Milling	2
MAC 228	Advanced CNC Processes	3
WBL 110	World of Work	1
or WBL 111	Work-Based Learning I	
	Work-Based Learning I	3
or WBL 111	Work-Based Learning I Credit Hours	3

### Computer-Integrated Machining Part-time Pathway

Term 1

**Credit Hours** 

ACA 111	College Student Success	1
MAC 131	Blueprint Reading-Machining I	2
MAC 141	Machining Applications I	4
	Credit Hours	7
	Term 2	Credit Hours
DFT 151	CAD I	3
MAC 121	Introduction to CNC	2
MAC 142	Machining Applications II	4
MAC 247	Production Tooling	2
	Credit Hours	11
	Term 3	Credit Hours
MAC 231	Cam: Computer Numerical Control Turning	3
MAC 232	CAM: Computer Numerical Control Milling	3
	Credit Hours	6
	Term 4	Credit Hours
CIS 110	Introduction to Computers	3
ENG 111	Writing and Inquiry	3
MAC 114	Introduction to Metrology	2
	Credit Hours	8
	Term 5	Credit Hours
ISC 112	Industrial Safety	2
MAC 152	Advanced Machining Calculations	2
MAT 110	Mathematical Measurement and Literacy	3
	Credit Hours	7
	Term 6	Credit Hours
MAC 241	Jigs & Fixtures I	4
Social Science Elective <sup>*</sup>		3
	Credit Hours	7
	Term 7	Credit Hours
ACA 121	Managing a Team	1
MAC 122	CNC Turning	2
MAC 124	CNC Milling	2
	Credit Hours	5
	Term 8	Credit Hours
MAC 222	Advanced CNC Turning	2
MAC 224	Advanced CNC Milling	2
WBL 110	World of Work	1
or WBL 111	Work-Based Learning I	
	Credit Hours	5
	Term 9	Credit Hours

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ENG 114	Professional Research & Reporting	3
MAC 143	Machining Applications III	4
	Credit Hours	7
Term 10		Credit Hours
Advanced CNC Processes 3		3
Humanities Elective*		3
	Credit Hours	6
	Total Credit Hours	69

Computer-Integrated Machining Diploma – D50210

	F	rst Year	
Fall			Credit Hours
ACA 111	College	Student Success	1
CIS 110	Introdu	ction to Computers	3
MAC 131	Bluepri	nt Reading-Machining I	2
MAC 141	Machin	ng Applications I	4
	Credit H	lours	10
	Spring		Credit Hours
DFT 151	CAD I		3
MAC 121	Introdu	ction to CNC	2
MAC 142	Machin	ng Applications II	4
MAC 152	Advanc	ed Machining Calculations	2
MAC 247	Produc	ion Tooling	2
MAT 110	Mather	natical Measurement and Literacy	3
	Credit H	lours	16
	Summer		Credit Hours
MAC 231	Cam: C	omputer Numerical Control Turning	3
MAC 232	CAM: C	omputer Numerical Control Milling	3
	Credit H	lours	6
	Se	cond Year	
	Fall		Credit Hours
ENG 111	Writing	and Inquiry	3
MAC 122	CNC Tu	rning	2
MAC 124	CNC Mi	ling	2
MAC 143	Machin	ng Applications III	4
	Credit H	lours	11
	Total Cr	edit Hours	43

Computer-Integrated Machining – CNC Turning & Milling Certificate – C50210C

**First Year** 

Fall		Credit Hours	
MAC 114	Ir	ntroduction to Metrology	2
MAC 122	С	CNC Turning	2
MAC 124	С	CNC Milling	2
MAC 131	В	Blueprint Reading-Machining I	2
	С	Credit Hours	8
	Sprin	g	Credit Hours
MAC 222	A	Advanced CNC Turning	2
MAC 224	A	Advanced CNC Milling	2
	С	Credit Hours	4
Summer		Credit Hours	
MAC 231	С	Cam: Computer Numerical Control Turning	3
MAC 232	С	CAM: Computer Numerical Control Milling	3
	с	Credit Hours	6
	Т	Fotal Credit Hours	18

### Computer-Integrated Machining – Manual Machining Certificate – C50210M

First Year		
Fi	Fall	
MAC 114	Introduction to Metrology	2
MAC 131	Blueprint Reading-Machining I	2
MAC 141	Machining Applications I	4
	Credit Hours	8
Spring		Credit Hours
MAC 142	Machining Applications II	4
MAC 152	Advanced Machining Calculations	2
MAC 247	Production Tooling	2
	Credit Hours	8
	Total Credit Hours	16

### Computer-Integrated Machining – Manual/CNC Machine Operator Certificate – C50210MC

First Year		
Fall		Credit Hours
MAC 121	Introduction to CNC	2
MAC 141	Machining Applications I	4
	Credit Hours	6
Spring		Credit Hours
MAC 124	CNC Milling	2
MAC 142	Machining Applications II	4
	Credit Hours	6

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Summer		Credit Hours
MAC 122	CNC Turning	2
	Credit Hours	2
	Total Credit Hours	14

### **Computer-Integrated Machining - CCP**

Courses		Credit Hours
MAC 121	Introduction to CNC	2
MAC 131	Blueprint Reading-Machining I	2
MAC 141	Machining Applications I	4
MAC 142	Machining Applications II	4
MAC 143	Machining Applications III	4
MAC 152	Advanced Machining Calculations	2
	Total Credit Hours	18